

Seakeeper Ride | Torque Specifications

Torque Specifications

Updated 10/11/2022

When installing or reinstalling any component of Seakeeper Ride, make sure to apply thread locking sealant activator/primer and thread locking sealant to bolts. Use a torque wrench to tighten bolts to the correct specification shown below. Bolts or screws not listed below do not have a torque specification and should be tightened snug to prevent movement but not overtightened. Do not tighten bolts in a straight or circular path, one right after another. Instead, tighten in an alternating or 'X' pattern.

Location	Hardware Used	Torque (in-lbs)	Torque (N-M)
Positioning Screws	Screw	20	2.3
Wedge Pack Assembly	M8	75	8.5
Seal Plate to Actuator Plate	M6	50	5.7
Arms to Actuator	M10	300 (25 ft-lbs)	33.9
Anodes to Arms	M4	20	2.3
Blades to Arms	M8	80	9